



Superglues

Cyanoacrylate Adhesives



Code	Type	Item	Size in gram	Chemical Base	Color	Viscosity mPas	Tensile Shear Strength N/mm ²	Density g/cm ³	Temperature Range in °C	Curing time in seconds on			Approval	Special properties
										Alu	SBR	EPDM		
5011	Universal	.020	20 g	Ethyl	clear	100	-	1.06	-30° to +80°	70	3	5	NSF	Fast curing standard adhesive for most applications
		.050	50 g											
		.500	500 g											
5705	Universal	.020	20 g	Ethyl	clear	500	-	1.08	-30° to +80°	60	7	7		Medium viscosity adhesive for bonding plastics, elastomers and porous materials such as wood etc.
		.050	50 g											
		.500	500 g											
5014	Universal	.020	20 g	Ethyl	clear	2'000	-	1.09	-30° to +80°	60	8	10		High viscosity adhesive for bonding porous materials and rough, uneven surfaces.
		.050	50 g											
		.500	500 g											
5039	Universal Gel	.020	20 g	Ethyl	clear	tx	-	1.08	-30° to +80°	100	20	30		Gel-like adhesive, non-running, no-sag. For vertical applications and to fill lager gaps.
		.050	50 g											
		.500	500 g											
5300	Elastomer	.020	20 g	Ethyl	clear	20	-	1.05	-30° to +80°	25	3	2	NSF	Standard grade for most elastomers (solid rubber or foam rubber) especially SBR, EPDM, etc. Very good resistance against aging and weathering.
		.050	50 g											
		.500	500 g											
5925	Elastomer	.020	20 g	Ethyl	clear	30	-	1.06	-30° to +80°	70	5	7	NSF	Fast curing standard type for most applications
		.050	50 g											
		.500	500 g											
5973	Elastomer	.020	20 g	Ethyl	clear	200	-	1.05	-30° to +80°	40	6	7		Medium viscosity adhesive for most applications
		.050	50 g											
		.500	500 g											

Recommended values and detailed information can be found in the TDS (technical data sheets).

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										Alu	SBR	EPDM		
5950	Plastic	.020	20 g	Ethyl	clear	< 10	-	1.05	-30° to +80°	30	2	2		Very low viscosity and capillary properties For very small gaps and micro-dosages
		.050	50 g											
		.500	500 g											
5400	Plastic	.020	20 g	Ethyl	clear	25	-	1.06	-30° to +80°	30	3	2	NSF	Very fast curing adhesive, well suited for different plastics together or in combination.
		.050	50 g											
		.500	500 g											
5713	Plastic	.020	20 g	Ethyl	clear	1'200	-	1.08	-30° to +80°	60	6	6		Excellent product for bonding materials with different expansion coefficient or porous surfaces.
		.050	50 g											
		.500	500 g											
5200	Metal	.020	20 g	Ethyl	clear	< 10	> 15	1.04	-50° to +80°	30	-	-		Very low viscosity adhesive Well suited to bond smooth metal surfaces with very small gaps (<0.05mm)
		.050	50 g											
		.500	500 g											
5210	Metal	.020	20 g	Ethyl	clear	500	> 9	1.04	-55° to +105°	35	-	-		Medium viscosity standard type that achieves its highest strengths in metal to metal bonding.
		.050	50 g											
		.500	500 g											
5634	Metal	.020	20 g	Ethyl	clear	3'000	> 10	1.05	-30° to +120°	90	-	-		Slow curing adhesive with high peel strength and high impact resistance.
		.050	50 g											
		.500	500 g											

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										Alu	SBR	EPDM		
5861	Porous	.020	20 g	Ethyl	clear	100	> 10	1.05	-55° to +85°	30	5	4		Fast bonding of porous materials like paper, wood, leather, fabrics, foam rubber, etc.
		.050	50 g											
		.500	500 g											
5880	Black	.020	20 g	Ethyl	clear	400	> 16	1.06	-55° to +120°	30	12	15		Black adhesive, well suited for alternating thermal and mechanical stress. High impact and peel resistance even under dynamic loads.
		.050	50 g											
		.500	500 g											
5889	Special	.020	20 g	Ethyl	clear	400	-	1.04	-55° to +105°	30	12	15		Medium viscosity, modified adhesive that stands out with its high impact resistance.
		.050	50 g											
		.500	500 g											
5901	Odorless	.020	20 g	Alkoxyethyl	clear	< 10	-	1.07	-30° to +100°	90	7	7		Low viscosity, almost odorless adhesive. For applications where no visible white residue is required.
		.050	50 g											
		.500	500 g											
5922	Odorless	.020	20 g	Alkoxyethyl	clear	80	-	1.07	-30° to +100°	100	8	6		Medium viscosity, almost odorless adhesive. For bonding plastics where cosmetic appearance is required.
		.050	50 g											
		.500	500 g											
5923	Odorless	.020	20 g	Alkoxyethyl	clear	1'000	-	1.07	-30° to +100°	100	9	7		High viscosity, almost odor less adhesive. For applications where non-blooming results are required.
		.050	50 g											
		.500	500 g											

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Product Selection Chart

	Metal	Elastomer	Plastic	Ceramics Ferrite	Wood	Paper Cardboard	Leather
Metal	5200 5634	5925 5861	5713	5200 5880	5014	5014	5200 5861
Elastomer	5925 5861	5300	5400 5713	5200	5705	5861	5861
Plastic	5713	5400 5713	5400	5200	5713 5014	5861	5861
Ceramics Ferrite	5200 5880	5200	5200	5200 5880	5014 5634	5861	5200 5861
Wood	5014	5705	5713 5014	5014 5634	5014 5039	5861	5861
Paper Cardboard	5014	5861	5861	5861	5861	5861	5861
Leather	5200 5861	5861	5861	5200 5861	5861	5861	5861

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